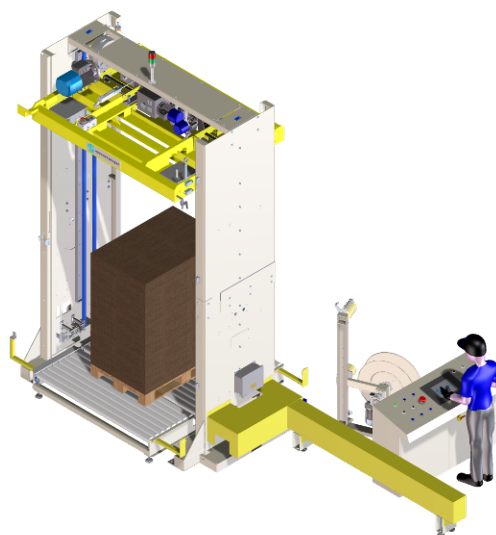


## PR-1 / PR1-1L VERTICAL STRAPPING MACHINE



### Standard PR-1 / PR1-1L TECHNICAL SPECIFICATIONS

Operation voltage: 400V 3 ph + PE + Neutral upon request

Max. total installed power: 9 KW, possible accessories excluded

Working pressure of compressed air 6 Bar.

The compressed air consumption is about 0,1 NI for every single strapping cycle.

The bidirectional motorized roller conveyor is adjusted by inverter from 12 to 18 mt/min.

Maximum total weight of the machine and accessories: 3500 Kg. The environmental conditions foresee the operation of the machine with a temperature from 10 to 50 degrees Centigrade and a maximum humidity of 90%.

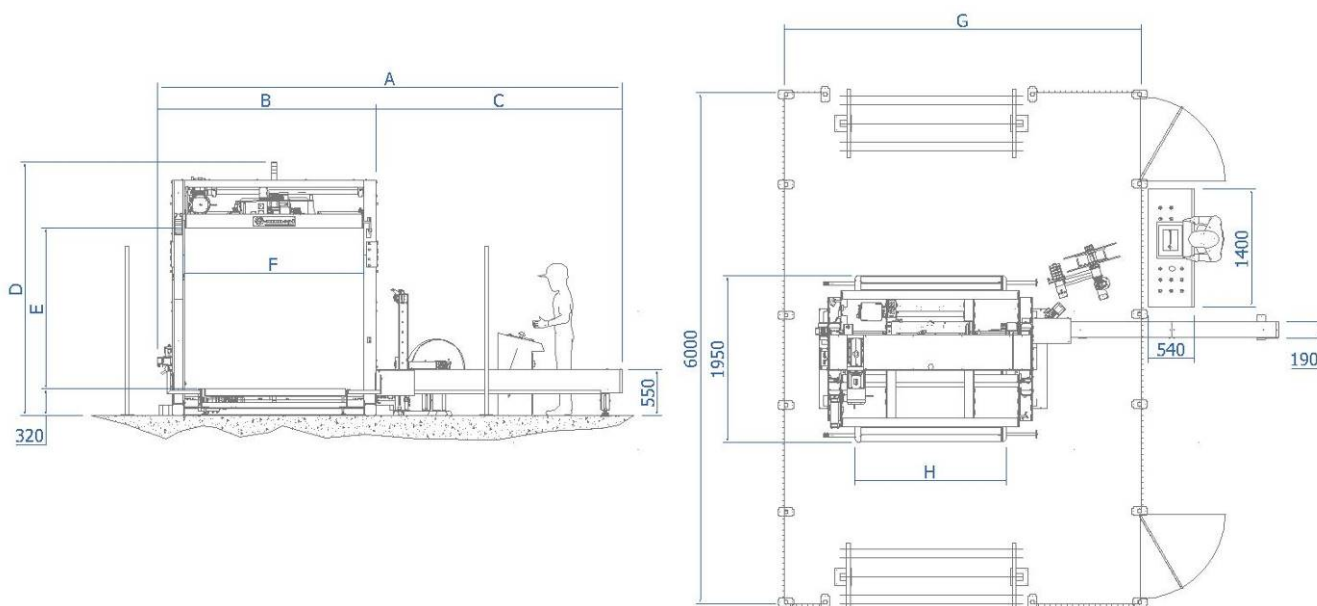
### Strap

TA10 model strapping head.

Polypropylene (PP) or polyester (PET) strap of 12 or 9 mm, with a thickness from 0,60 to 0,90 mm according to the material.

The bobbin has an internal diameter of 395 or 405 mm.

## Standard machine sizes

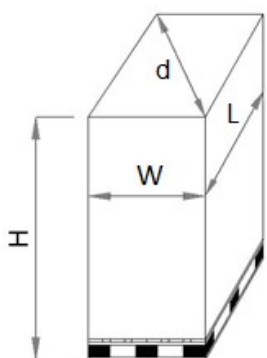


The dimensional drawing refers to the version with lance, decoiler and electric panel on the right, but they can be positioned in both sides. The SIZE table indicates the standard widths of the machine, the MODEL table indicates the heights.

SIZE	A	B	C	F	G	H
2100	5450	2550	2900	2050	4200	1700
2300	5650	2750	3100	2250	4400	1900
2500	5850	2950	3300	2450	4600	2100
2700	6050	3150	3500	2650	4800	2300
2900	6250	3350	3700	2850	5000	2500

MODEL	D	E
PR 119	3080	1900
PR 123	3580	2300
PR 126	3880	2600
PR 130	4280	3000

## Sizes of the workable product



The depth (L) of the package is limited to 2000 mm for a better management of transport line, also if theoretically has no limits. The strapping product has the following maximum measures, according to the machine, while all the minimum dimensions are 500 mm. In case of package turning, the maximum diagonal (d) allowed, assume the same value of W max.

SIZE	F	W max
2100	2050	1950
2300	2250	2150
2500	2450	2350
2700	2650	2550
2900	2850	2750

MODEL	E	H max
PR 119	1900	1850
PR 123	2300	2250
PR 126	2600	2550
PR 130	3000	2950